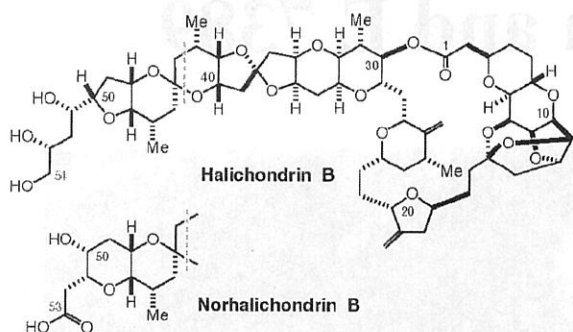


1. Introduction



-Isolated from the sponges *Halichondria okadai* (Hirata and Uemura, 1986), *Axinella* species (Pettit et al., 1991), and *Lissodendoryx* species (Litaudon et al., 1997)

-possess an unusual structure;
2,6,9-trioxatricyclo[3.3.2.0]decane ring system, as well as a 22-membered macrolactone ring, two exocyclic olefins, and an array of polyoxygenated pyran and furan rings

- Only 12.5mg of Halichondrin B was isolated from 600kg of wet sponge

- showed the impressive biological activity;
IC₅₀ of 0.093 ng /ml against B-16 melanoma cells

- noncompetitive inhibitors of vinca alkaloids that occupy the vinca- binding domain on tubulin, suppress the growth of microtubules, and inhibit polymerization, thereby inducing cell cycle arrest and apoptosis

- Synthesized by Kishi and co-workers first in 1992, second by Phillips and co-workers in 2009.
Synthetic work by Burke, byYonemitsu and Horita, and by Salmon but none of them have yet to report the completion of the synthesis.

2. Total Synthesis of Norhalichondrin B by Kishi and Co-workers

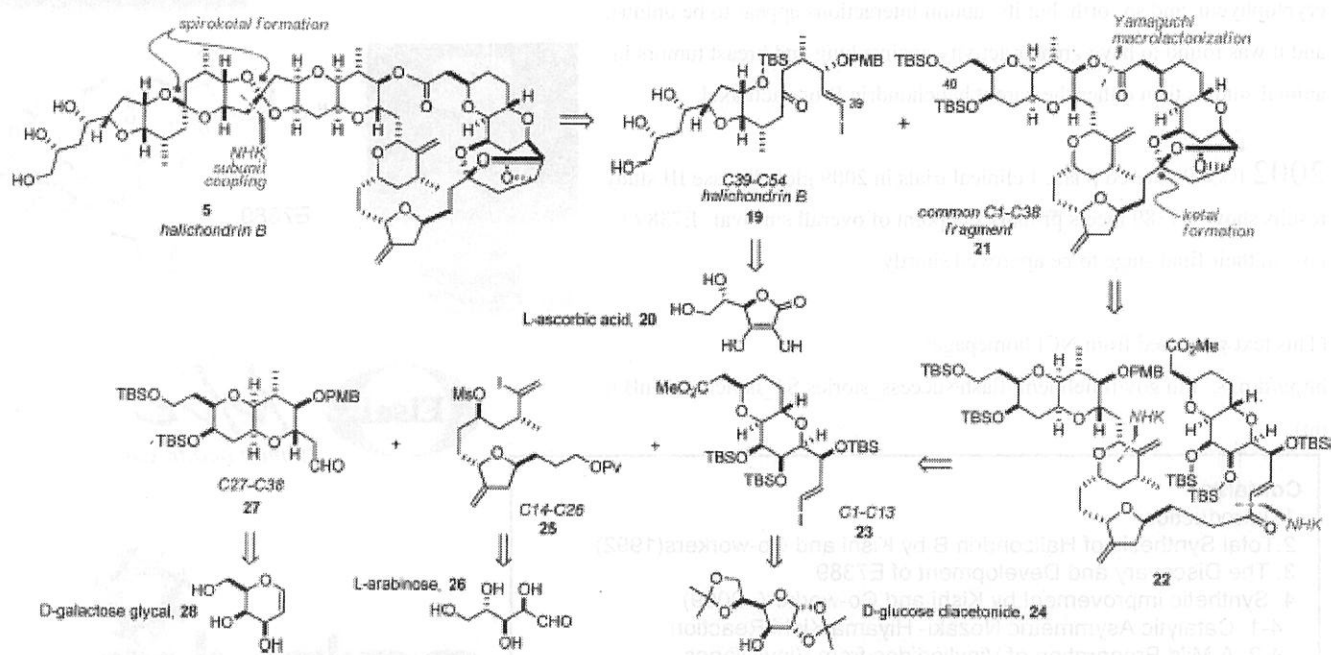
A Ground-Breaking Piece of Work

Total Synthesis of Halichondrin B and Norhalichondrin B

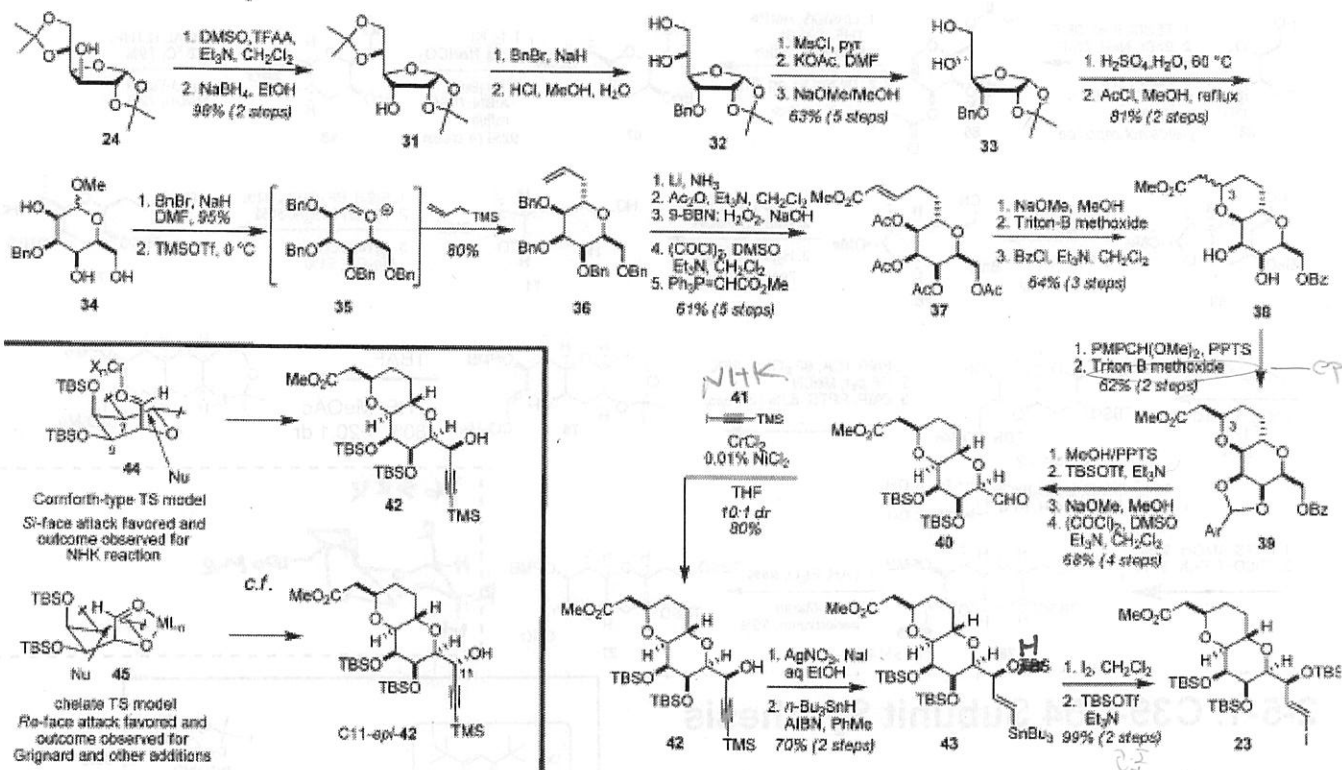
Thomas D. Aicher, Keith R. Buszek, Francis G. Fang, Craig J. Forsyth, Sun Ho Jung, Yoshito Kishi,* Michael C. Matelich, Paul M. Scola, Denice M. Spero, and Suk Kyoonyoon

J. Am. Chem. Soc. **1992**, *114*, 3162–3164

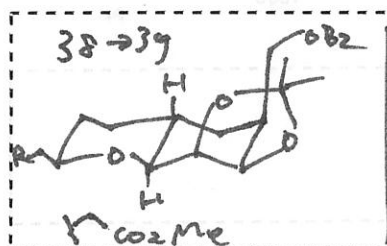
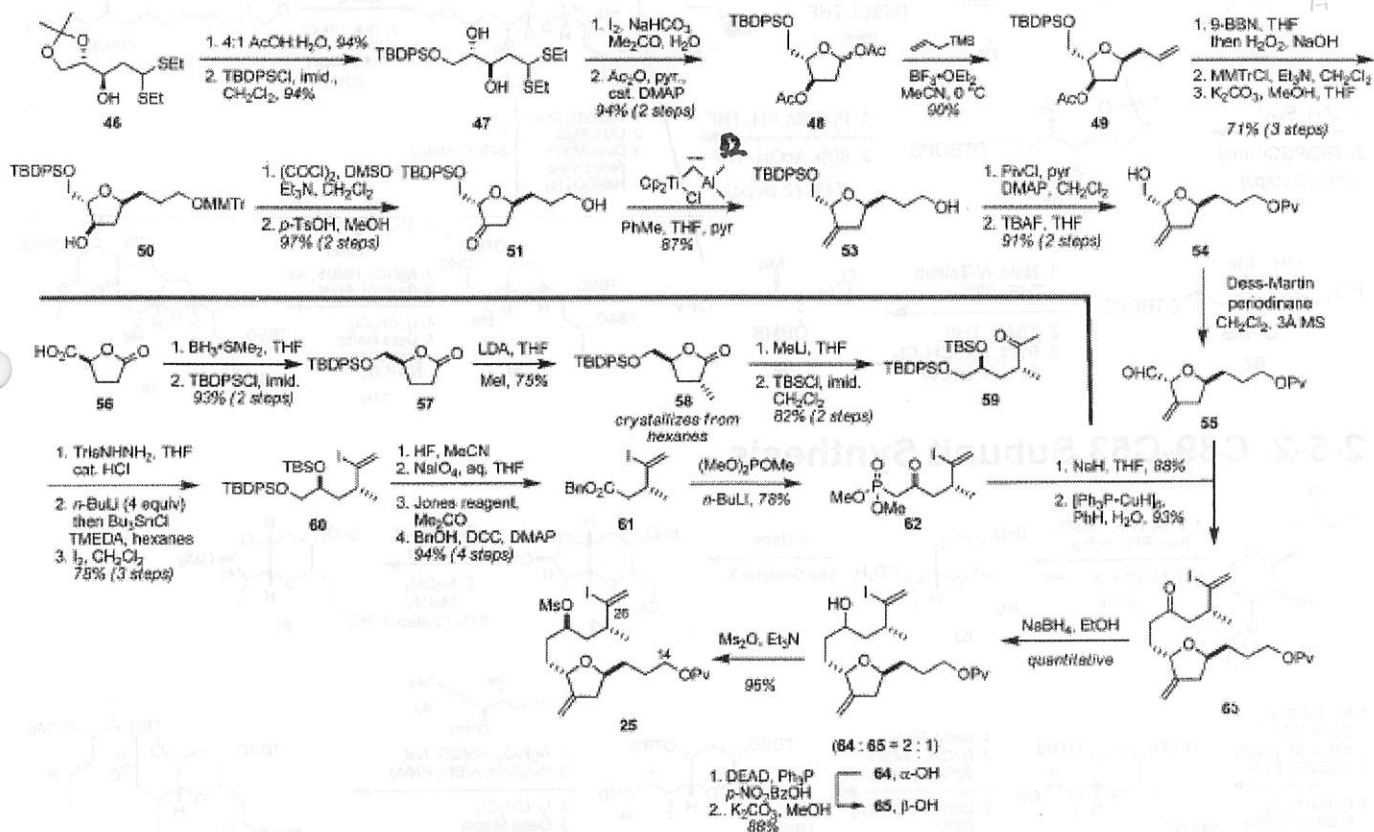
2-1. The Kishi's Strategy



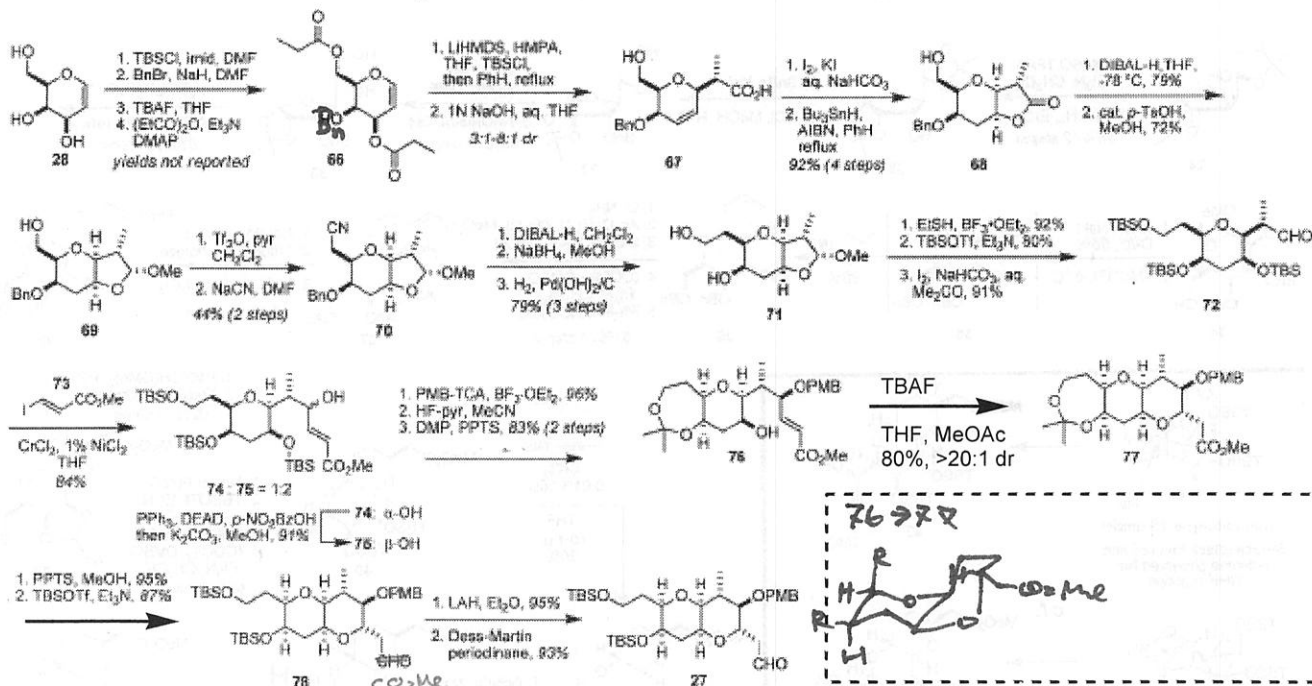
2-2. C1-C13 Subunit Synthesis



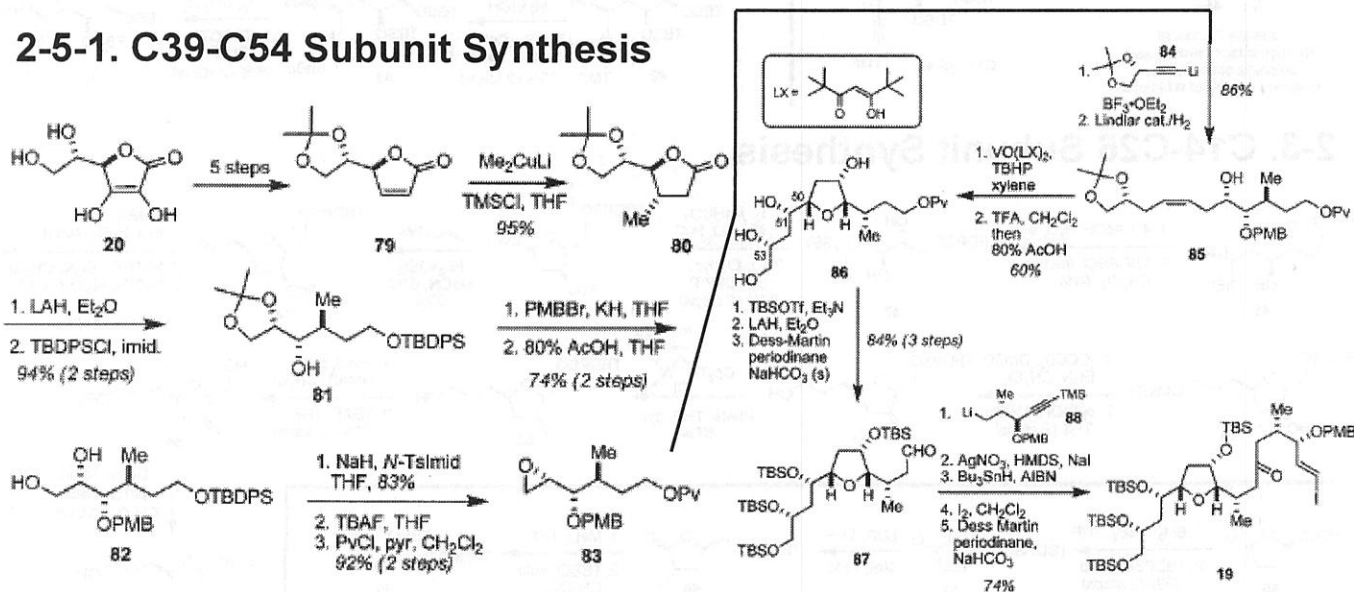
2-3. C14-C26 Subunit Synthesis



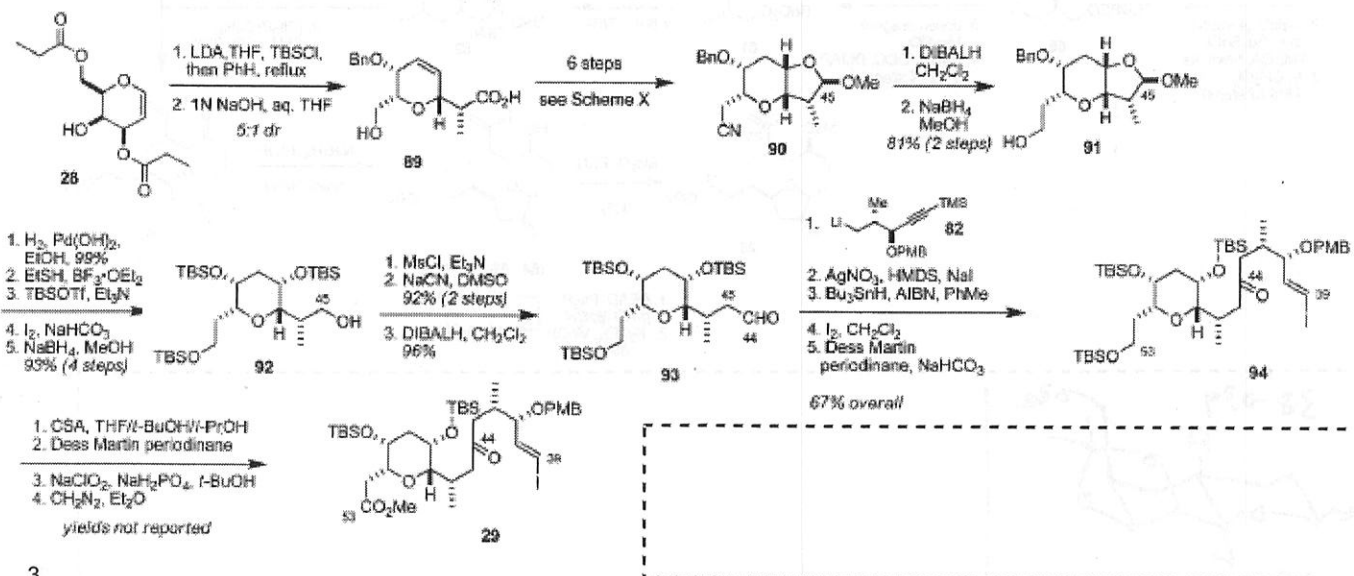
2-4. C27-C38 Subunit Synthesis



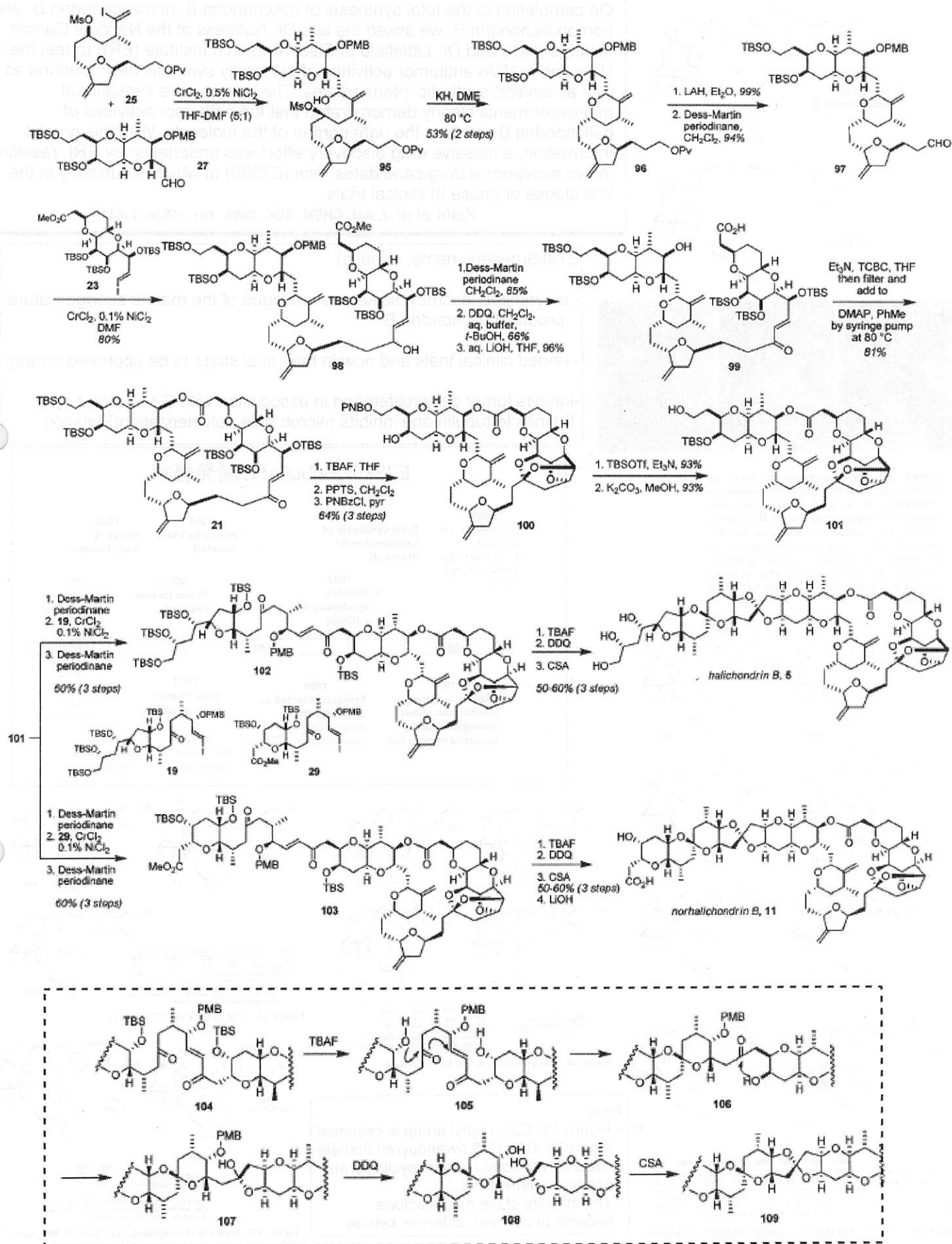
2-5-1. C39-C54 Subunit Synthesis



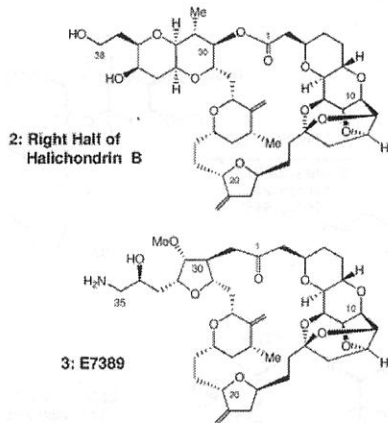
2-5-2. C39-C53 Subunit Synthesis



2-6. Subunit Couplings and Completion of the Synthesis



3. The Discovery and Development of E7389



On completion of the total synthesis of halichondrin B, norhalichondrin B, and homohalichondrin B, we asked the late Dr. Suffness at the National Cancer Institute (NCI) and Dr. Littlefield at Eisai Research Institute (ERI) to test the *in Vitro* and *in Vivo* antitumor activities of the totally synthetic halichondrins as well as several synthetic intermediates. The results were sensational: their experiments clearly demonstrated that the antitumor activities of halichondrin B reside in the right portion of the molecule. With this crucial information, a massive drug discovery effort was undertaken by ERI, resulting in two exceptional drug candidates, one (E7389) of which is currently in the late stages of phase III clinical trials.

Kishi *et al* J. AM. CHEM. SOC. 2009, 131, 15636–15641

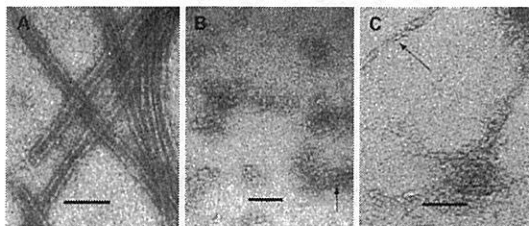


Figure 2. E7389-induced formation of tubulin aggregates as determined by electron microscopy. A, no drug, microtubules with no significant aggregated tubulin. B, 1 μ mol/L E7389, the number of microtubules decreased and there were large numbers of aggregates of globular tubulin subunits (arrows). C, 3.3 μ mol/L E7389, globular aggregates and sheets (not shown) were present.

E7389(generic name; eribulin)

- a synthetic macrocyclic ketone analogue of the marine sponge natural product halichondrin B
- ended clinical trials and now in their final stage to be approved shortly
- inhibits tumor cell proliferation in association with G2-M arrest. It binds to tubulin and inhibits microtubule polymerization(Figure2)

E7389 (Eribulin)の開発経緯

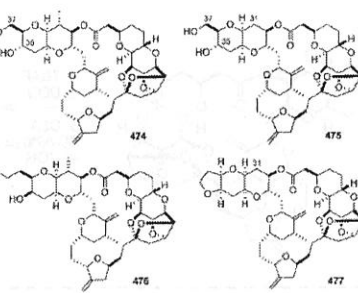
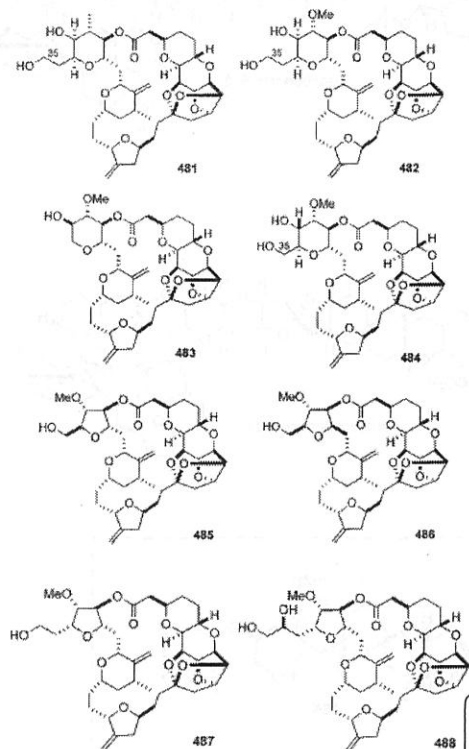
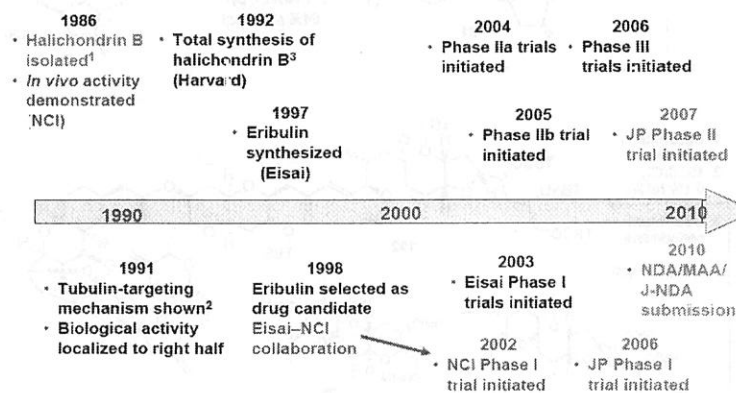


Figure 14. Selected SAR in the ~C30–C38 domain.

	474	475	476	477
IC ₅₀ vs DLD-1 (nM)	3.4	610	1.2	2.6
U937 reversibility ratio*	24	ND	>33	52

* ratio of IC₅₀ for induction of complete mitotic block in U937 cells after 12h of treatment to IC₅₀ for maintenance of complete mitotic block 10 hours later

Figure 16. Tetrahydropyran and tetrahydrofuran analogues.

	481	482	483	484	485	486	487	488
IC ₅₀ vs DLD-1 (nM)	2.5	1.8	>1000	2.0	1	>1000	0.97	0.67
U937 reversibility ratio*	17	30	ND	22	33	ND	14	10

* ratio of IC₅₀ for induction of complete mitotic block in U937 cells after 12h of treatment to IC₅₀ for maintenance of complete mitotic block 10 hours later

Note

- Figure 15. C31 methyl group is essential
- Figure16. C29-C36 pyranopyran domain could be replaced by monocyclic pyran and furan derivatives.
- The stability of the macrolactone became of concern; ester → ketone

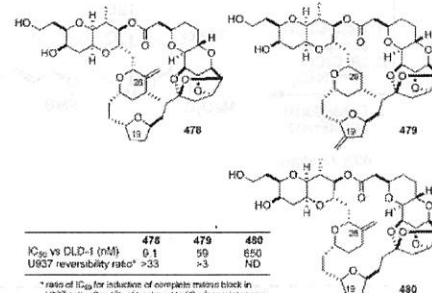


Figure 15. SAR in the C19–C26 domain.

	478	479	480
IC ₅₀ vs DLD-1 (nM)	0.1	99	650
U937 reversibility ratio*	>33	>3	ND

* ratio of IC₅₀ for induction of complete mitotic block in U937 cells after 12h of treatment to IC₅₀ for maintenance of complete mitotic block 10 hours later

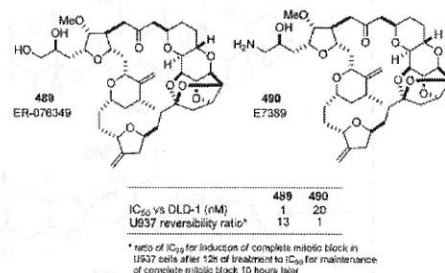


Figure 17. Eisai's lead compounds: ER-076439, 489, and E7389, 490.

	489	490
IC ₅₀ vs DLD-1 (nM)	1	20
U937 reversibility ratio*	13	1

* ratio of IC₅₀ for induction of complete mitotic block in U937 cells after 12h of treatment to IC₅₀ for maintenance of complete mitotic block 10 hours later

4. Further Improvement by Kishi and Co-workers

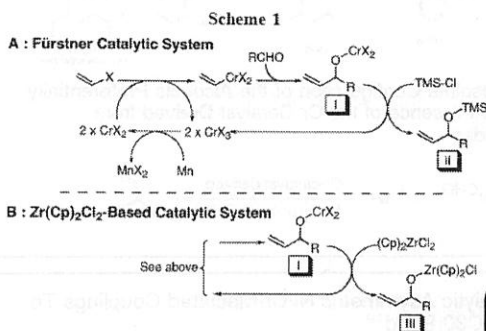
Although Kishi and co-worker achieved total synthesis of Halichondrin B in 1991, they have continued to refine their chemistry toward Halichondrin and E7389. These improvements include;

- 5-1. Catalytic Asymmetric Nozaki- Hiyama Kishi Reaction
- 5-2. A Mild Preparation of Vinyliodides from Vinylsilanes
- 5-3. Effective Procedure for Slective Ammonolisis of Monosubstituted Oxiranes
- 5-4. Operationally Simple and Efficient Workup Procedure for TBAF-Mediated Desilylation
- 5-5. Refine Approach to a Number of Fragments

4-1. Catalytic Asymmetric Nozaki- Hiyama Kishi Reaction

ORGANIC LETTERS

2004
Vol. 6, No. 26
5031-5033



TMS-Cl as a dissociating agent(Cr-O)
Mn(0) as a reducing agent

Problem;
under TMS-Cl condition, with low catalyst-loading, asymmetric catalytic couplings smoothly progress only to a certain degree but not to completion.
This was due to the formation of TMS-enol ethers of aldehydes.

zirconocene indeed smoothly exchanges its chloride ligand(s) with an alkoxy group

- with small modifications, this catalytic process is effective for all three subgroups of Cr-mediated couplings

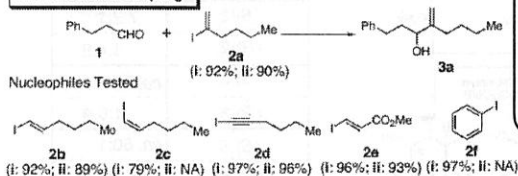
- i.e., (1) Ni/Cr-mediated alkenylation,
- (2) Co/Cr- and Fe/Cr-mediated 2-haloallylation alkylation
- (3) Cr-mediated allylation

- the catalyst loading can be lowered to 5 mol % without significant losses in chemical yields.

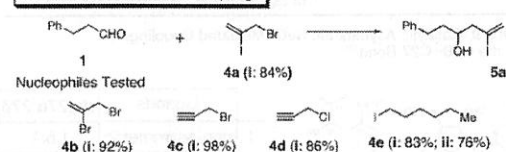
- Cp₂ZrCl₂ was found to be best
- manganese metal (powder) was best

Scheme 2. Catalytic Cr-Mediated Coupling Reactions^a

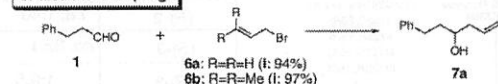
Ni/Cr-Mediated Coupling^b



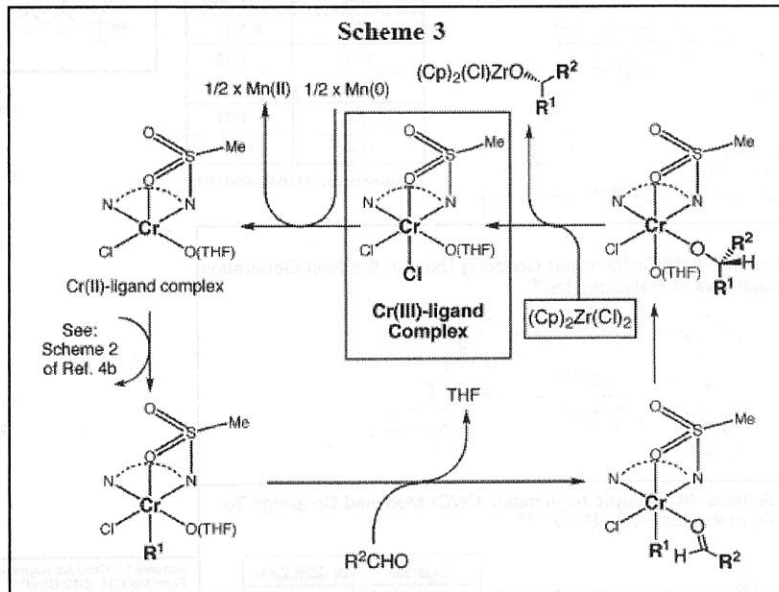
Co/Cr- or Fe/Cr-Mediated Coupling^c



Cr-Mediated Coupling^d



^a i and ii: isolated yields with 10 and 5 mol % catalyst, respectively. ^b 1 (1.0 equiv), 2a-f (2.0 equiv), sulfonamide (11 or 6 mol %), CrCl₂ (10 or 5 mol %), proton sponge or (*i*-Pr)₂(Et)N (11 or 6 mol %), NiCl₂(dppp) (2 or 1 mol %), Cp₂ZrCl₂ (1.0 equiv), Mn (2.0 equiv), LiCl (2.0 equiv), MeCN (*c* = 0.2 M), rt. ^c 1 (1.0 equiv), 4a-e (2.5 equiv), sulfonamide ligand (11 mol %), CrBr₃ (10 mol %), (*i*-Pr)₂(Et)N or (Et)₃N (11 mol %), CoPe (0.2 mol %), Cp₂ZrCl₂ (1.0 equiv), Mn (3.0 equiv), 2,6-lutidine (11 mol %), THF (*c* = 0.2 M), 0 °C. ^d 1 (1.0 equiv), 6a,b (2.0 equiv), CrCl₃-3THF (10 mol %), sulfonamide ligand (11 mol %), (*i*-Pr)₂(Et)N or (Et)₃N (11 mol %), Mn (3.0 equiv), 2,6-lutidine (11 mol %), THF (*c* = 0.2 M), 0 °C.



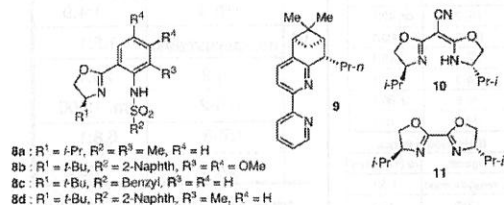
Conclusion

Zr(Cp)₂Cl₂ is a more effective dissociating agent

The difference between TMS-Cl and Zr(Cp)₂Cl₂

- the catalytic Cr-mediated coupling in the presence of TMS-Cl does not proceed to completion for enolizable aldehydes

- the coupling rate with Zr(Cp)₂Cl₂ is significantly faster than that with TMS-Cl; effective for regenerating
it is now possible to achieve the Cr-mediated coupling reactions in the presence of 1 mol % of the Cr catalyst



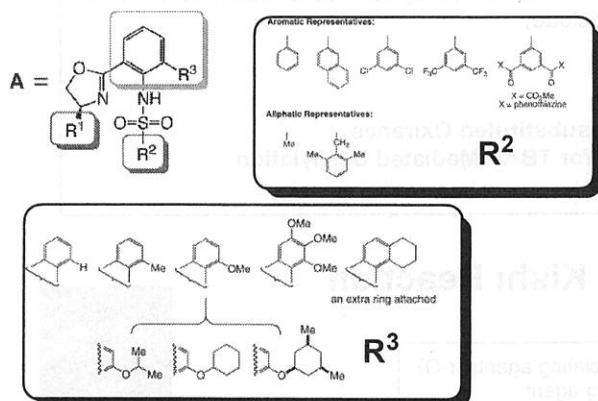
8a: R¹ = *i*-Pr, R² = R³ = Me, R⁴ = H
8b: R¹ = *i*-Bu, R² = 2-Naphthyl, R³ = R⁴ = OMe
8c: R¹ = *i*-Bu, R² = Benzyl, R³ = R⁴ = H
8d: R¹ = *i*-Bu, R² = 2-Naphthyl, R³ = Me, R⁴ = H

Figure 1. Chiral ligands for Ni/Cr-mediated couplings.

Toolbox Approach to the Search for Effective Ligands for Catalytic Asymmetric Cr-Mediated Coupling Reactions

development of a ligand-search strategy applicable to a broad range of substrates

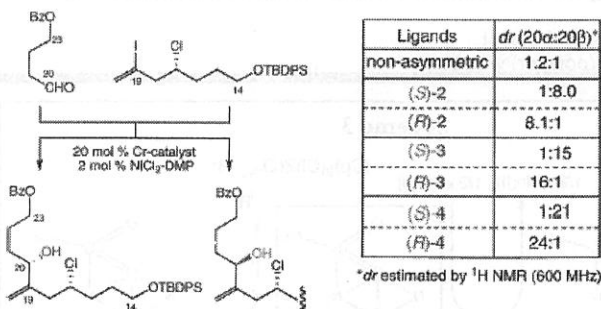
J. AM. CHEM. SOC. 2009, 131, 15387-15393



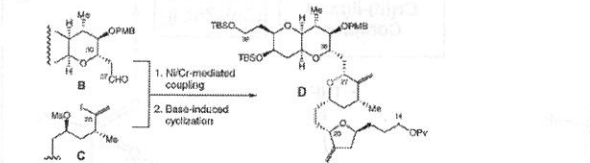
With three distinct sites (R^1 , R^2 , R^3) for structure modification, **A** (Figure above) provides us with access to structurally diverse chiral sulfonamides.

Using the diverse C-C bond-forming cases selected from the halichondrin synthesis, we then demonstrate that a satisfactory chiral ligand can indeed be found from this pool.

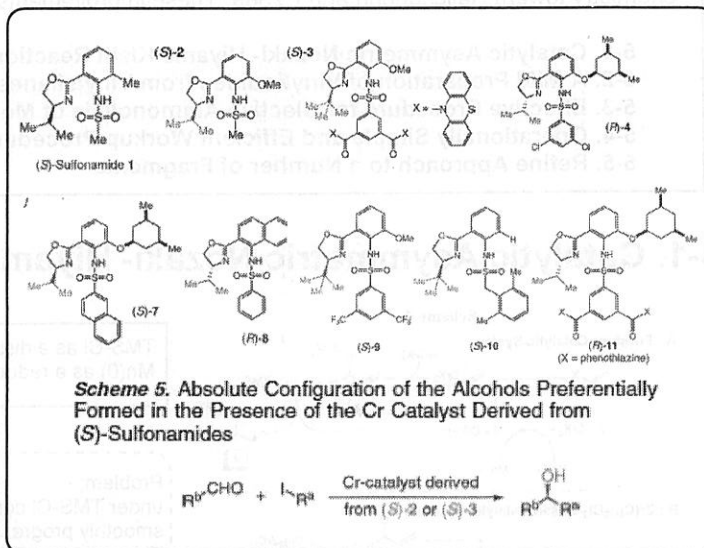
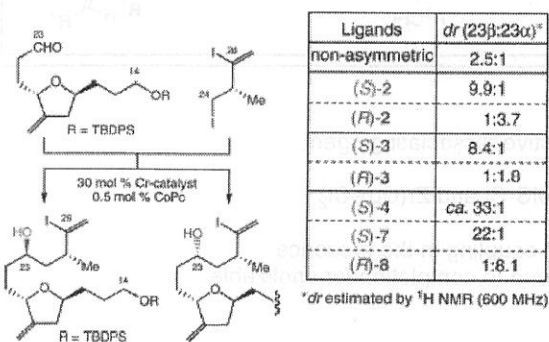
Scheme 6. Catalytic Asymmetric Ni/Cr-Mediated Couplings To Form the C19–C20 Bond¹⁹



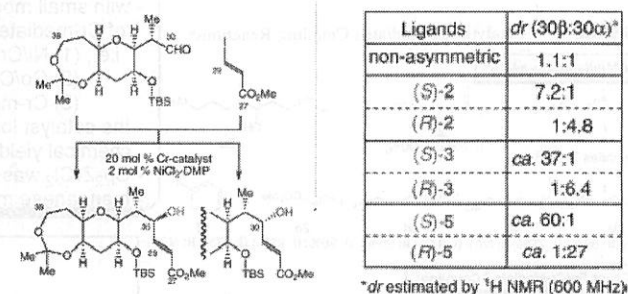
Scheme 8. Ni/Cr-Mediated Coupling Used in the First-Generation Synthesis of Halichondrins^{6b}



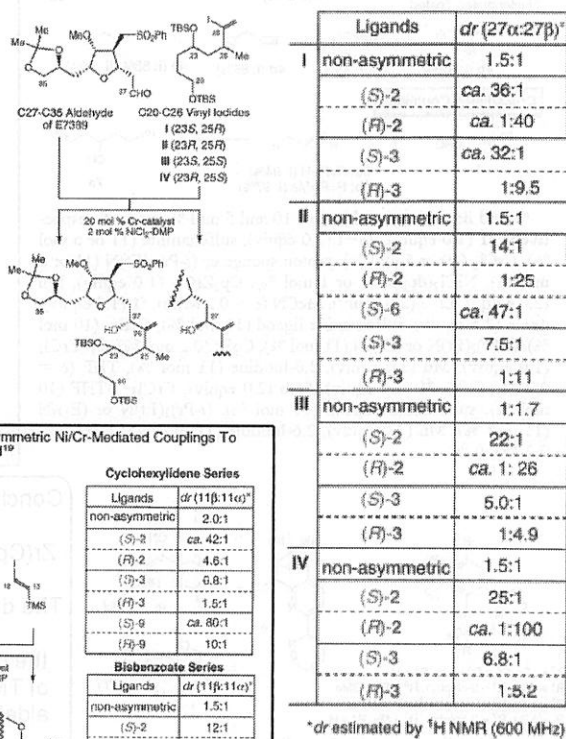
Scheme 10. Catalytic Asymmetric Co/Cr-Mediated Couplings To Form the C23–C24 Bond^{19,24}



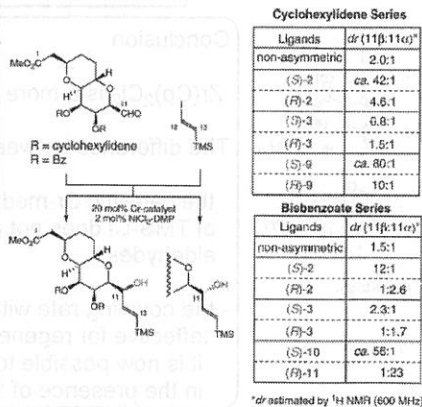
Scheme 7. Catalytic Asymmetric Ni/Cr-Mediated Couplings To Form the C29–C30 Bond¹⁹



Scheme 9. Catalytic Asymmetric Ni/Cr-Mediated Couplings To Form the C26–C27 Bond¹⁹



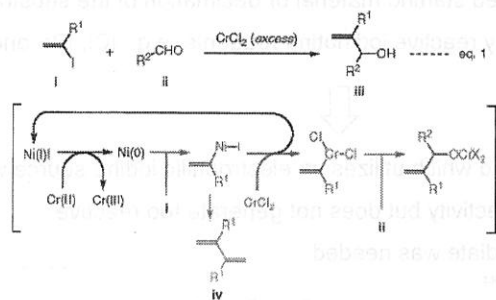
Scheme 11. Catalytic Asymmetric Ni/Cr-Mediated Couplings To Form the C11–C12 Bond¹⁹



Dramatic Improvement in Catalyst Loadings and Molar Ratios of Coupling Partners for Ni/Cr-Mediated Coupling Reactions: Heterobimetallic Catalysts

J. AM. CHEM. SOC. • VOL. 131, NO. 46, 2009

Scheme 1. Ni/Cr-Mediated Coupling Reaction and Probable Reactive Intermediates

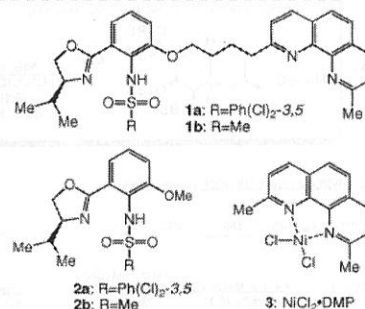


Problem;

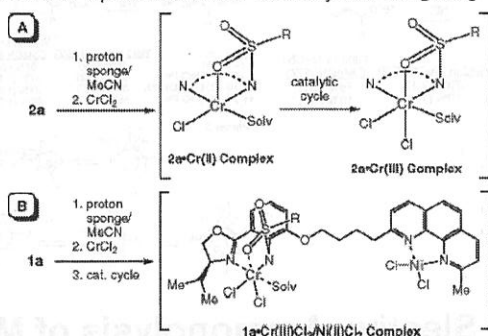
- the formation of dimer(byproduct); keep a low ratio of Ni to Cr salts
- a slight excess(typically 1.5 equiv) of an alkenyl halide is needed to ensure complete consumption of an aldehyde
- both problems are connected with the efficiency of the alkenyl-group transfer from nickel to chromium, i.e., reaction of alkenyl Ni(II) halide to give alkenyl Cr(III) halide rather than iv.

To enhance the transmetalation

- Place Ni and Cr metals in close proximity;
- a ligand bearing two ligation sites, one complexed specifically to Cr and the other to Ni.



Scheme 2. Proposed Structure of the Catalyst $1a \cdot CrCl_2/NiCl_2^a$



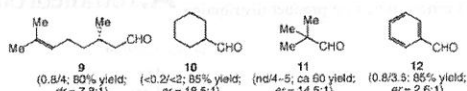
^a (A) Cr(II) and Cr(III) complexes derived from sulfonamide 2a (R = PhCl₂-3,5). (B) Cr(III) complex derived from tethered sulfonamide 1a (R = PhCl₂-3,5). Solv represents the fifth and sixth neutral ligands for the Cr(II) and Cr(III) complexes, respectively.

Table 1. Catalytic Asymmetric Ni/Cr-Mediated Coupling Reactions with $1a,b \cdot CrCl_2/NiCl_2^a$

entry	cat.	Co. (%) ^b	5 ^b	6 ^b	[Cr]/[Ni]	7	8	9	10
1	1a	1	1/1	0.4	1/20/28	>97	<3	<0	10.2:1
2	1a	1	1/1	0.5	1/20/24	>96	<4	<0	10.2:1
3	1a	1	1/1	0.8	1/14/20	>97	<3	<0	10.1:1
4	1a	2	1/1	0.5	1/4/6	>97	<3	<0	10.0:1
5	1a	2	1/1	0.8	0.5/1/1.5	>97	<3	<0	10.3:1
6	1b	1	1/1	0.5	1/14/20	>96	<4	<0	5.1:1
7	1b	1	1/1	0.8	1/14/18	>95	<5	<0	5.2:1
8 ^c	2a ^c	2/2	1/1	0.5	<5 ^d	<5	55	55	3.6:1
9 ^e	2a ^c	10/2	1/1	0.4	1/2/4	90	10	<0	9.8:1

^a Coupling conditions employed for entries 1–7: catalyst/Mn (2 equiv)/ZrCl₄(cp)₂ (1.2 equiv)/LiCl (0.5 or 2.0 equiv)/MeCN/rt. Couplings in entries 8 and 9 were conducted under the previously established conditions.¹⁰ Chromatographically homogeneous 7 was isolated in >90% yield for entries 1–7, 90% for entry 9, and 43% for entry 8. For details, see the Supporting Information. ^b Catalyst loading (mol %). ^c Molar ratio of 5 and 6. ^d Times for 50%/100% conversion, as estimated by TLC. ^e Product distribution estimated from ¹H NMR spectra of crude products. ^f Enantiomeric ratio estimated from ¹H NMR spectra of Mosher esters derived from 7. ^g Because 3 was not completely soluble in MeCN at this concentration, a 5:1 mixture of MeCN and THF was used. ^h The product distribution was studied when 5 was completely consumed (~5 h). ⁱ Coupling was stopped when 5 was completely consumed (~4 h).

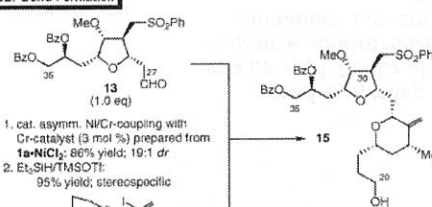
Table 2. Catalytic Asymmetric Ni/Cr-Mediated Couplings of 6 with Representative Aldehydes Using the Antipode of $1a \cdot CrCl_2/NiCl_2^a$



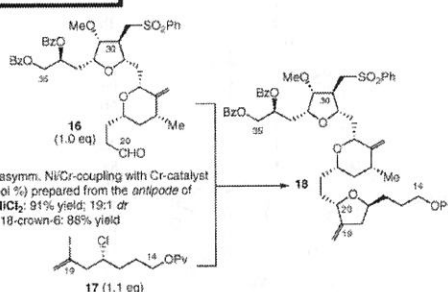
^a Coupling conditions: see Table 1. Numbers in parentheses indicate (1) ~50%~100% conversion time (h) with 2 mol % catalyst loading, except for 10 (1 mol %), (2) isolated yield, and (3) stereoselectivity, respectively. Because of the high volatility of 11, it was technically difficult to estimate the ~50% conversion time and yield.

Scheme 3. C26–C27 and C19–C20 Bond Formations

C26–C27 Bond Formation



C19–C20 Bond Formation

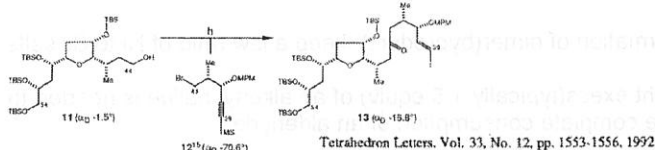


Delightful Results

- even with 1 mol % catalyst loading, the coupling progressed to completion in MeCN, furnishing the coupled product in >90% yield (entries 1–3)
- only a small amount of dimer 8 (e3%) was observed; thus, the coupling reached completion even with a 1:1 molar ratio of 5 and 6 (entries 1, 2, 4, and 6).
- the asymmetric induction by 1a,b- CrCl₂/NiCl₂ was practically identical with that by the corresponding previous Cr catalysts derived from (S)-sulfonamides 2a,b (entries 1–5 vs entry 9).
- the coupling rate was slightly higher at a substrate concentration of 0.8 M than at 0.4 M, but no significant difference was noticed in the coupling yields (entry 1 vs entry 2).

4-2. A Mild Preparation of Vinyl iodides from Vinylsilanes

cf. their first synthesis of C1-C13 subunit synthesis



(h) 1. Dess-Martin reagent/ CH_2Cl_2 /RT. 2.

12^{1/5}/*t*-BuLi/Et₂O/-78 °C, followed by treatment with the aldehyde at -78 °C. 3. AgNO₃ (6 equiv)/HMDS (7 equiv)/H₂O-EtOH (1:4)/RT. 4. *n*-Bu₃SnH/AIBN/toluene/80 °C. 5. I₂/CH₂Cl₂/RT. 6. same as step h.1.

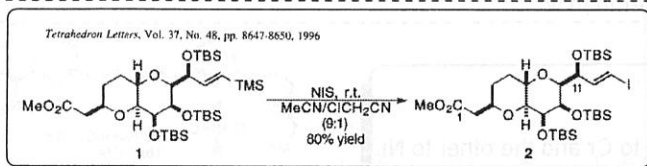
Problem;

recovered starting material or decimation of the substrate by highly reactive iodinating reagents, e.g., ICl, IBr, and IBF₄.

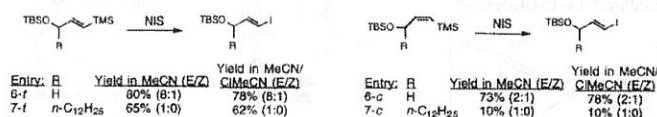


a method which utilizes an electrophilic iodine source with high reactivity but does not generate too reactive intermediate was needed.

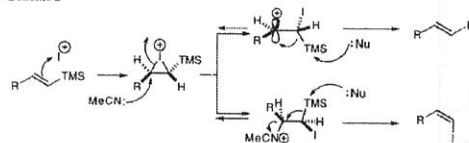
A.



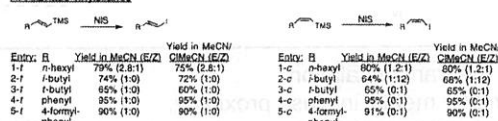
B: Silylated allylic alcohol-vinylsilanes



Scheme 2

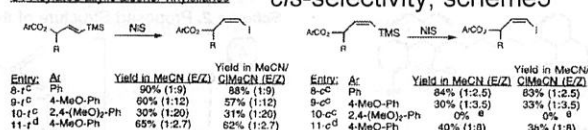


A: Aliphatic vinylsilanes

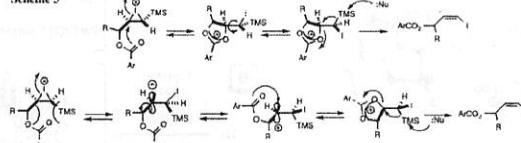


with bulkier allylic carbons, better overall retention of olefin geometry; scheme 2

C: Acylated allylic alcohol-vinylsilanes



Scheme 3



4-3. Effective Procedure for Selective Ammonolysis of Monosubstituted Oxiranes

Problem; - nucleophilic attack of ammonia can take place at the 1- or 2-position, that is, 1→2 versus 1→3

- the resultant 1,2-aminoalcohols 2 can react with the starting material 1, to yield the corresponding secondary amines 4.

-slow conversion

Scheme 2

Reagents and conditions:

(a) EtOH saturated with NH₃, MsOH (5 equiv), [C] = 40 mM, rt, 3.5 days, 93% yield.

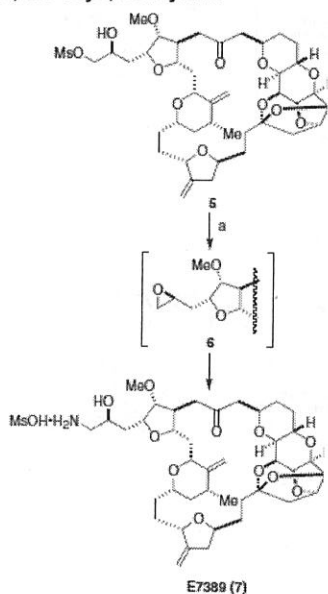


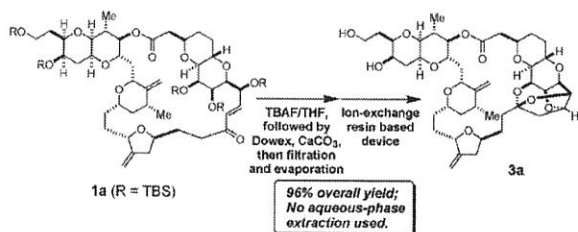
Table I. Effect of additive and concentration on product distribution

A. Tetrahedron Letters 48 (2007) 8967-8971

Entry	Additive	Concentration (mM)	Temperature ^d	Ratio 2a:4a
1	Yb(OTf) ₃ /H ₂ O (0.1 equiv)	160	70	100:12
2	Yb(OTf) ₃ /H ₂ O (0.1 equiv)	80	70	100:11
3a	Yb(OTf) ₃ /H ₂ O (0.1 equiv)	40	70	100:3
3b			rt	100:8
4	Yb(OTf) ₃ /H ₂ O (0.1 equiv)	20	70	100:2
5	Sc(OTf) ₃ (0.1 equiv)	20	70	100:4
6a	MsOH (5 equiv)	80	70	100:8
6b			rt	100:9
7a	MsOH (5 equiv)	40	70	100:2
7b			rt	100:3
8a	MsOH (5 equiv)	20	70	100:1.5
8b			rt	100:2
9	MsOH (3 equiv)	40	rt	100:4.5
10	MsOH (1 equiv)	40	rt	100:5
11	NH ₄ Cl (5 equiv)	40	70	100:5
12	NH ₄ OAc (5 equiv)	40	70	100:6
13a	No additive	40	70	100:4
13b			rt	100:8

^d Reaction time at 70 °C and at rt was 10 h and 82 h, respectively.

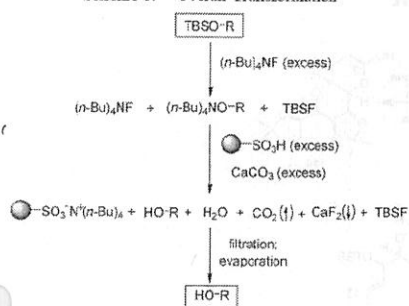
4-4. Operationally Simple and Efficient Workup Procedure for TBAF-Mediated Desilylation



deprotected compound of 1a (tetra-ol) is highly water soluble.
Aqueous-phase extraction is not ideal.

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Scheme 3. Overall Transformation



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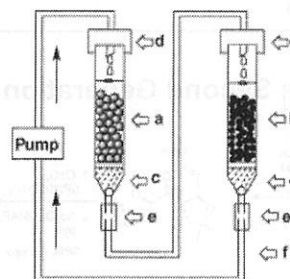
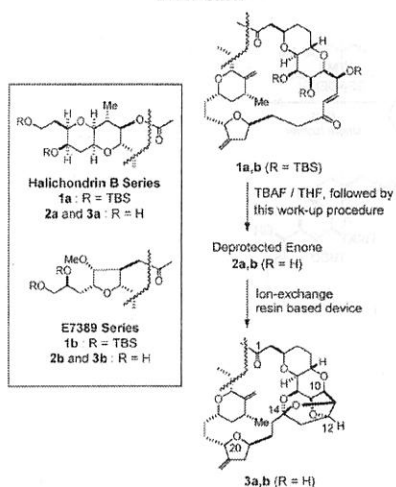


Figure 1. (a) Amberlite IRA 400 (OMe) column (diameter = 5 mm). (b) Rexyn 101 (H⁺) column (diameter = 5 mm). (c) Basic Al₂O₃ (Baker) filter (diameter = 5 mm) with glass wool dividers. (d) Septum. (e) Teflon connector tube. (f) Teflon tubing. Pump: FMI QG50. For a 40 mg-scale experiment, approximately 0.4 cm³ of Amberlite IRA 400, 0.4 cm³ of Rexyn 101, and 0.1 cm³ of alumina were placed in each column. The total volume of solvent was ca. 4 mL (*c* = ca. 0.01 M) and the flow-rate was ca. 2 mL per min.

Scheme 4. Application of This TBAF Workup Method to the Advanced Synthetic Stage in Both the Halichondrin B and E7389 Series



-xsTBAF; deprotection
-CaCO₃; HF scavenger (CaF is insoluble in THF)
-acidic ion-exchange resin; Michael addition and acetal formation
 \rightarrow polycyclic ketal

Table 1. Substrates Used to Test the Feasibility and Efficiency of the TBAF Workup Protocol^a

entry	substrate (R = TBS)/ product (R = H)	equiv of TBAF	crude yield (%) ^b	removed TBAF (%) ^c
1		8	111	99.3
2		8	110	99.5
3		8	107	99.5
4		8	106	99.5
5		4	95 ^d	99.5
6		8	110	99.6
7		3	103	99.8

^a Reaction conditions employed for desilylation: substrate (1 equiv), TBAF (3-8 equiv), THF, rt or heat, 4-28 h; CaCO₃, DOWEX 50WX8-400 (used as supplied), MeOH, rt, 1 h. ^b Based on the weight obtained after filtration and evaporation. ^c Estimated from ¹H NMR spectra of the crude compound. ^d Product was volatile.

4-5. Refined Approach to a Number of Fragments

4--5-1. C1-C13 Subunit Synthesis

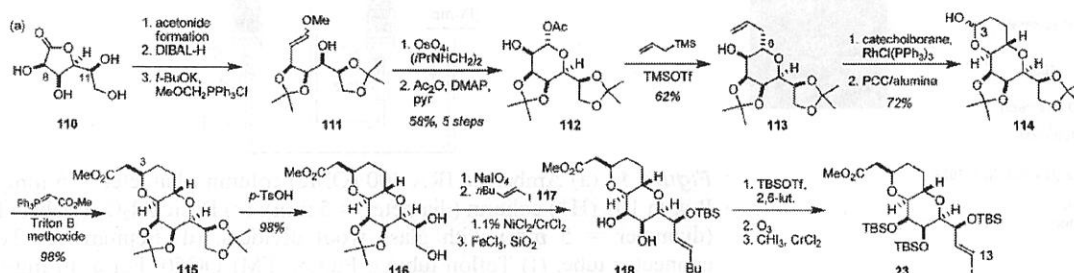
Kishi's C1-C13 Subunit Synthesis

2-2. First generation(1987); 31 steps, 4% overall yield(ref. (34))

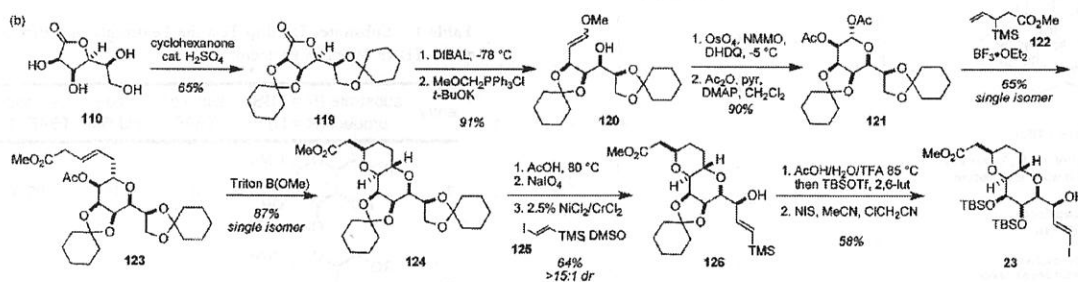
5-1-1. Second generation(1992);16 steps(ref. (35))

5-1-2. Third generation(1996); 12 steps, 11% overall yield(ref. (37))

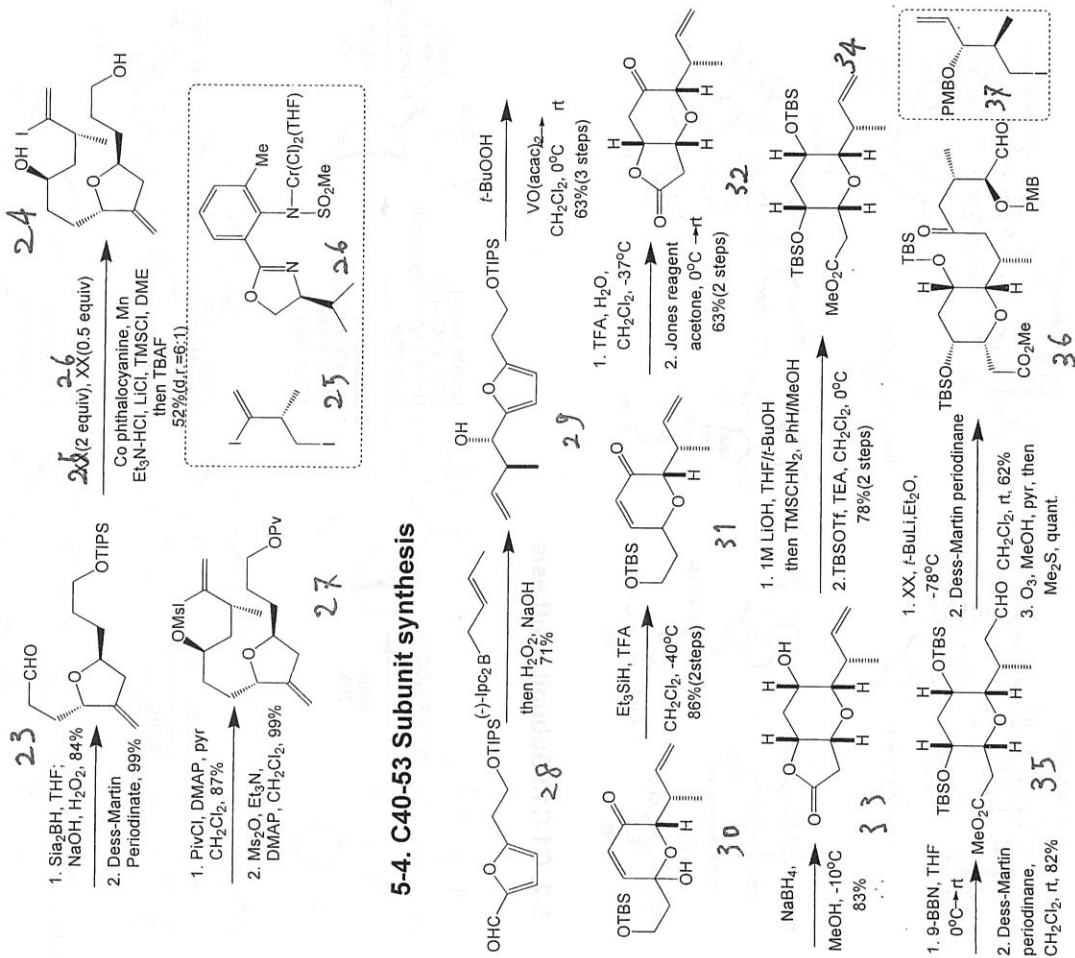
4-5-1-1. Kishi's Second Generation Approach to the C1-C13 Subunit



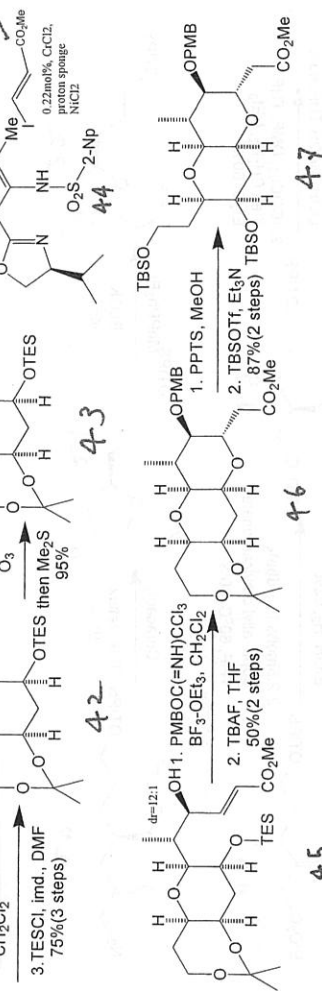
4-5-1-2. Kishi's Third Generation Approach to the C1-C13 Subunit



5-5. C27-C38 Subunit synthesis



5-4. C40-53 Subunit synthesis



5-6. Subunit Couplings and Completion of the Synthesis

